

Product Data Sheet

DOW FILMTEC[™] BW30-365 Element

Description Ideal for: reverse osmosis plant managers and operators dealing with challenging water and seeking consistent, high performance and long element life.

With decades of proven performance, DOW FILMTEC™ BW30-365:

- Delivers high quality permeate water while minimizing unit cost
 - Offers the most effective cleaning performance, robustness and durability due to its widest cleaning pH range (1 – 13) tolerance and the support of Dow technical representatives



Product Type Spiral-wound element with polyamide thin-film composite membrane

Product Specifications

| | | | | | | Typical | |
|----------------------------------|--------|--------|-----------------|----------|-----------|-----------------|---------------|
| | Active | e Area | Feed Spacer | Permeate | Flow Rate | Stabilized Salt | Minimum Salt |
| DOW FILMTEC [™] Element | (ft²) | (m²) | Thickness (mil) | (GPD) | (m³/d) | Rejection (%) | Rejection (%) |
| BW30–365 | 365 | 34 | 34 | 9,500 | 36 | 99.5 | 99.0 |

 Permeate flow and salt (NaCl) rejection based on the following standard test conditions: 2,000 ppm NaCl, 225 psi (15.5 bar), 77°F (25°C), pH 8, 15% recovery.

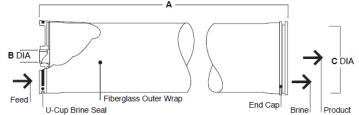
2. Flow rates for individual elements may vary but will be no more than 15% below the value shown.

3. Stabilized salt rejection is generally achieved within 24-48 hours of continuous use; depending upon feedwater characteristics and operating conditions.

4. Sales specifications may vary as design revisions take place.

 Active area guaranteed ± 3%. Active area as stated by Dow Water & Process Solutions is not comparable to nominal membrane area often stated by some manufacturers. Measurement method described in Form No. 609-00434.

Element Dimensions



A Dow supplies couple part number 313189 with each element. Each coupler include two 3-912 EPR o-ini (Dow FilmTec part number 151705).

| | | A | В | | | C |
|----------------------------------|-------|-------|----------|-------|-------|------|
| DOW FILMTEC [™] Element | (in.) | (mm) | (in.) | (mm) | (in.) | (mm) |
| BW30–365 | 40.0 | 1,016 | 1.125 ID | 29 ID | 7.9 | 201 |

Refer to Dow Water & Process Solutions Design Guidelines for multiple-element applications. 1 inch = 25.4 mm
 Element to fit nominal 8-inch (203-mm) I.D. pressure vessel.

| Maximum Operating Temperature ^a | 113°F (45°C) | | | |
|--|---|--|--|--|
| Maximum Operating Pressure | 600 psig (41 bar) | | | |
| Maximum Element Pressure Drop | 15 psig (1.0 bar) | | | |
| pH Range, Continuous Operation ^a | 2 – 11 | | | |
| pH Range, Short-Term Cleaning (30 min.) ^b | 1 – 13 | | | |
| Maximum Feed Silt Density Index (SDI) | SDI 5 | | | |
| Free Chlorine Tolerance ° | < 0.1 ppm | | | |
| ^a Maximum temperature for continuous operation above pH 10 is 95°F (35°C). ^b Refer to Cleaning Guidelines in specification sheet 609-23010. ^c Under certain conditions, the presence of free chlorine and other oxidizing agents will cause premature membrane failure. Since oxidation damage is not covered under warranty, Dow Water & Process Solutions recommends removing residual free chlorine by pretreatment prior to membrane exposure. Please refer to technical bulletin <u>"Dechlorinating Feedwater"</u> for more information. | | | | |
| Before use or storage, review these addition | · | | | |
| Usage Guidelines for DOW FILMTEC™ 8" Elements | | | | |
| System Operation: Initial Start-Up | | | | |
| These membranes may be subject to drink countries; please check the application state | • | | | |
| Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product. | | | | |
| Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. | | | | |
| | Maximum Operating Pressure Maximum Element Pressure Drop pH Range, Continuous Operation ^a pH Range, Short-Term Cleaning (30 min.) ^b Maximum Feed Silt Density Index (SDI) Free Chlorine Tolerance ^c ^a Maximum temperature for continuous operation above pH 10 is 9 ^a ^b Refer to Cleaning Guidelines in specification sheet 609-23010. ^c Under certain conditions, the presence of free chlorine and other of damage is not covered under warranty, Dow Water & Process Somembrane exposure. Please refer to technical bulletin <u>"Dechloring"</u> Before use or storage, review these addition ^c <u>Usage Guidelines for DOW FILMTECTM</u> ^c <u>System Operation: Initial Start-Up</u> These membranes may be subject to drink countries; please check the application stat Dow has a fundamental concern for all who the environment in which we live. This concern philosophy by which we assess the safety, products and then take appropriate steps to environment. The success of our product s individual involved with Dow products—from manufacture, use, sale, disposal, and recycer Dow strongly encourages its customers to their applications of Dow products from the quality to ensure that Dow products are noisested. Dow personnel are available to ans | | | |

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Notice: The use of this product in and of itself does not necessarily guarantee the removal of cysts and pathogens from water. Effective cyst and pathogen reduction is dependent on the complete system design and on the operation and maintenance of the system.

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